

Record Provider	Fleet #	Serial No.	Location of Service	Repair Date	Claim No.	Date Claim Rcvd.	Summary of Problem(s)	Associated Claim
CAT	6000	2KS27780	Tri-State Truck Center	3/27/2003	Q471816	5/13/2003	Intake wheel came apart into housing, housing damaged.	
Black Binder/Trans-Spec Black Binder			Trans-Spec N/A	7/28/2003 12/16/2003			Replace clutch. Replaced flywheel housing.	
CAT			Minuteman Trucks, Inc	4/1/2004	Q705679	4/14/2004	Oil leaks due to gasket failure. Leaking from between block & gear housing lower left corner drain coolant system.	
Black Binder/Trans-Spec			Trans-Spec	4/30/2004			Take down drive shaft, tap out bolt holes, install spring kit, put shaft up.	
CAT			Southworth-Milton	11/9/2004	Q913666	12/23/2004	Broken flywheel housing caused by stress rise on housing. Flywheel housing replaced.	
Minuteman Trucks	6100	2KS27897	Minuteman Trucks, Inc	1/24/2002			Transmission grinds in every gear - thrust washer broken up in transmission. Install new transmission, PTOs, & bolts (?).	
CAT			Southworth-Milton	3/14/2003	Q435978	3/25/2003	During dropped valve repair, found #6 liner scored in 4 place.	Q435975
CAT			Southworth-Milton	3/17/2003	Q435975	3/25/2003	Engine skip caused by #2 valve dropped - damaged piston, injector, cooling jet, head & turbo.	Q435978
Black Binder/Trans-Spec			Trans-Spec	6/30/2003			R&R clutch, install new PTO shaft, repair blower motor, remove bypass fuel cooler.	
Black Binder/Trans-Spec			Trans-Spec	12/16/2003			Flywheel Housing Replaced.	
Black Binder/Trans-Spec			Trans-Spec	1/28/2004			Right steer spring broken.	
Black Binder/Trans-Spec			Trans-Spec	4/22/2004			Take down drive shaft, tap out bolt holes, install spring kit, put shaft up.	
CAT			Tri-State Truck Center	5/22/2004	Q756259	6/21/2004	Gear case to joint block gasket leaking. Broken gear case bolt behind CAM gear.	
Black Binder			N/A	8/16/2004			Flywheel housing and valve.	
CAT - SIMSi			Tri-State Truck Center	9/11/2004	Dealer Claim TS109016		Removed flywheel housing & found dowel pins walked out of the block & caused flywheel bolts to seize up. Re-install flywheel w/ new hardware.	
CAT			Tri-State Truck Center	9/11/2004	Q819575	9/14/2004	#2 cylinder not firing. Only the injector push rod was still connected to 32 injector intake & exhaust missing.	Q821763
CAT			Tri-State Truck Center	9/11/2004	Q821763	9/16/2004	Having problems w/ dowel pins walking out of the flywheel housing.	Q819575
CAT			Tri-State Truck Center	10/13/2004	Q855549	1st: 10/25/2004; 2nd: 2/28/04	Having problems w/ dowel pins walking out of the flywheel housing.	
CAT	6200	2KS27878	Minuteman Trucks, Inc	4/4/2000	Q724887	7/6/2000	Truck runs erratic & light (?)	

Trans-Spec
DEPOSITION
EXHIBIT NO. 6

CAT				Minuteman Trucks, Inc	4/27/2000	Q703806	6/5/2000	Engine dies/ cuts out intermittently. Found 2 logged inactive codes. Replaced sensor at crank.	
CAT				Minuteman Trucks, Inc	2/27/2003	Q441650	4/1/2003	#5 intake & exhaust valves dropped. Valve punched hole in #5 piston. & #6 damaged & scuffing liner.	
Black Binder/Trans-Spec				Trans-Spec	4/30/2004			Take down drive shaft, tap out bolt holes, install spring kit, put shaft up.	
Minuteman Trucks	6300	2KS27936		Minuteman Trucks, Inc	9/22/2000			Transmission will not shift - clutch defective.	
Minuteman Trucks				Minuteman Trucks, Inc	7/13/2001			Vibration felt through transmission shifter at highway speeds - rear case chewed up at rear brgs as well as low gear & washers due to loose yoke nut.	
Minuteman Trucks				Minuteman Trucks, Inc	8/31/2001			Transmission failure - transmission has no oil & 4 bolts missing from bottom PTO cover & 2 broken bolts.	
Minuteman Trucks				Minuteman Trucks, Inc	9/7/2001			Replace transmission that failed due to lack of tube - continuation of above (8/31/01).	
CAT				Minuteman Trucks, Inc	12/7/2001	Q130439	2/8/2002	Found 9 bolts broken & 3 loose in flywheel. Replace broken bolts & reinstall new housing.	
CAT				Southworth-Milton	9/9/2002	Q296409	9/19/2002	10 of 12 flywheel hsg mount bolts sheared off - housing is damaged from chaffing against block. Replace hsg & all hardware.	
CAT				Minuteman Trucks, Inc	2/6/2003	Q420855	3/4/2003	10 of 12 flywheel housing bolts broken off in back of engine block. Install new flywheel housing to back of engine. Flywheel housing cracked due to shattered clutch assy. Associated claims: Q446735, Q473232, Q528561.	Q446735
CAT				Minuteman Trucks, Inc	2/6/2003	Q446735	4/7/2003	Housing broken. 10 of 12 flywheel housing bolts broken off in back of engine block.	Q420855, Q473232, Q528561
CAT				Minuteman Trucks, Inc	2/6/2003	Q473232	5/15/2003	Housing broken, causing bolts to break off. 10 of 12 flywheel housing bolts broken off in back of engine block. Bolts needed to be drilled out & replaced.	Q420855, Q528561, Q446735
CAT				Minuteman Trucks, Inc	2/6/2003	Q528561	8/11/2003	Housing broken, causing bolts to break off. 10 of 12 flywheel housing bolts broken off in back of engine block. Bolts needed to be drilled out & replaced. Hydraulic pump mounting plange worn where heads of bolts were loose & should be repaired.	Q420855
Black Binder/Trans-Spec				Trans-Spec	8/21/2003			Transmission sticking - order clutch.	

Black Binder/Trans-Spec				Trans-Spec	10/27/2003			Check clutch for improper operation. Also check flywheel housing for possible damage (starter is also not engaging correctly - could be housing bolts). Replace flywheel housing, gasket kit, dowel pins, & bolts.
Black Binder/Trans-Spec				Trans-Spec	11/17/2003			Flywheel Housing Replaced.
Black Binder/Trans-Spec				Trans-Spec	4/30/2004			Drop drive shaft, tap out bolt holes, install spring kit, & reinstall drive shaft.
Southworth-Milton				Southworth-Milton	3/22/2005			Repair engine under warranty. Flywheel housing loose b/c flywheel hsg. bolts are broken. Replace all bolts & mounts.
Black Binder/Trans-Spec 6700	2KS27904			Trans-Spec	2/11/2003			R&R clutch.
Black Binder/Trans-Spec				Trans-Spec	6/30/2003			R&R turbo.
Black Binder/Trans-Spec				Trans-Spec	7/9/2003			R&R turbo - sent old cartridge in for warranty claim.
CAT				Minuteman Trucks, Inc	8/25/2003	Q550638	9/15/2003	Exhaust valve broken & wedged itself in head, damaging injector & cylinder wall on #6. #6 injector broken when valve broke.
Minuteman Trucks				Minuteman Trucks, Inc	9/10/2003			Engine skip/knock - install new rear syncro assy (?) & auxiliary drive gear in main case.
Black Binder/Trans-Spec				Trans-Spec	9/19/2003			Replace water pump; repair 5th wheel.
Black Binder/Trans-Spec				Trans-Spec	4/30/2004			Drop drive shaft, tap out bolt holes, install spring kit, & reinstall drive shaft.
Black Binder/Southworth-Milton				Southworth-Milton	8/23/2004			Replaced flywheel housing and electric starting motor.
Black Binder				N/A	8/25/2004			Dropped valve.
CAT				Southworth-Milton	10/26/2004	Q956306	2/9/2005	Jake housing & all valves broken on #3 cylinder. #3, 4, 5 pistons damaged. Center section of exhaust manifold cracked/separating. Turbo hot housing cracked.
CAT				Southworth-Milton	11/1/2004	Q981768	3/7/2005	Damaged threads on oil return of turbo cartridge.
CAT				Southworth-Milton	2/1/2005	Q956307	2/9/2005	Exhaust manifold splitting - was faulty. Replaced center section.
Black Binder/Trans-Spec 6800	2KS27955			Trans-Spec	2/1/2003			R&R clutch.
Black Binder/Trans-Spec				Trans-Spec	5/9/2003			Truck skipping, grease 5th wheel, #4 injector & run rack.
Black Binder/Trans-Spec				Trans-Spec	5/6/2004			Remove driveshaft, tap bolt holes, install spring kit, & reinstall drive shaft.
Black Binder				Tri-State Truck Center	6/29/2004			Front and flywheel housing.

CAT				Tri-State Truck Center	7/29/2004	Q785574	7/29/2004	Left dowel pin sticking out of flywheel housing. Right dowel in flywheel housing & 8 broken bolts - housing damaged from bolts. Replaced both dowels, flywheel housing. Tapped dowel holes & installed plugs.	Q785569
CAT				Tri-State Truck Center	7/29/2004	Q785569	7/29/2004	Front structure leaking at joint block gasket. CAM thrust pin broken. Replace gasket.	Q785574
CAT				Tri-State Truck Center	7/29/2004	Q808267	8/30/2004	Holes elongated & dowel pins are walked out of block into housing. Removed 9 broken flywheel housing bolts. Installed plugs in dowel bones to stop pins from walking out of block.	Q785569, Q785574
CAT				Tri-State Truck Center	8/27/2004	Q806567	8/27/2004	#4 exhaust valve broke, causing #4 piston to break apart, causing the connection rod to smash the liner, which damaged the cylinder block.	
CAT				Southworth-Milton	11/18/2004	Q017179	4/13/2005	Intake valve springs #1, 5, & 6 broken. Replaced inner & outer springs.	
Minuteman Trucks	6900	2KS28378		Minuteman Trucks, Inc	8/28/2000			Check for transmission falling out. Found bell crank housing loose.	
Minuteman Trucks				Minuteman Trucks, Inc	8/30/2000			Transmission cooler lines rubbing against exhaust system.	
CAT				Tri-State Truck Center	5/8/2002	Q201393	5/9/2002	Turbo wheel/ shaft broken, causing loss of power. Replaced turbo.	
Black Binder/Trans-Spec				Trans-Spec	5/19/2003			Clutch or clutch brake not working; starting falling out.	
CAT				Minuteman Trucks, Inc	8/13/2003	Q541301	8/29/2003	#4 exhaust valve broken. Replace #1 injector b/c exhaust valve hit tip of injector.	Q571392
CAT				Minuteman Trucks, Inc	8/13/2003	Q571392	10/14/2003	#4 exhaust valve broken. Replace #1 injector b/c exhaust valve hit tip of injector.	Q541301
Black Binder/Trans-Spec				Trans-Spec	8/28/2003			Check all clamps, and water & oil levels.	
Black Binder/Trans-Spec				Trans-Spec	1/6/2004			Check front end out.	
Black Binder/Trans-Spec				Trans-Spec	4/26/2004			Take down drive shaft, tap out bolt holes, install spring kit, put shaft up.	
CAT				Tri-State Truck Center	7/29/2004	Q785557	7/29/2004	Front structure leaking at joint block gasket. a/f front gear case cover. Installed new gasket.	Q785564
CAT				Tri-State Truck Center	7/29/2004	Q785564	7/29/2004	Camshaft retaining bolts broken. Removed camshaft & found all bearings damaged in camshaft.	Q785557
CAT				Tri-State Truck Center	7/29/2004	Q808432	8/30/2004	Camshaft retaining bolts broken. Removed camshaft & found all bearings damaged in camshaft.	Q785557

CAT				Southworth-Milton	8/17/2004	Q931105	1/13/2005	Broken flywheel housing. 8 bolts were sheared & dowels had backed out into the bellhousing & were flush w/ surface of bellhousing. Installed new dowels & pipe plugs in bellhousing to prevent them from working out of block.	Q931098
Black Binder/Trans-Spec	7100	2KS27844		Trans-Spec	7/29/2003			Rebuilt jake brake & adjusted all valves.	
Black Binder/Trans-Spec				Trans-Spec	10/8/2003			Flywheel Housing Replaced.	
Black Binder/Trans-Spec				Trans-Spec	12/23/2003			9th gear slips loaded going uphill.	
Black Binder/Trans-Spec				Trans-Spec	4/21/2004			Take down drive shaft, tap out bolt holes, install spring kit, put shaft up.	
CAT				Tri-State Truck Center	5/27/2004	Q752306	6/15/2004	Front structure leaking at joint blockgasket. CAM thrust pin broken.	
CAT				Tri-State Truck Center	6/30/2004	Q768541	7/7/2004	Holes are elongated and dowel pins are walked out of block into flywheel housing. Removed 9 broken flywheel housing bolts.	Q788525
CAT				Tri-State Truck Center	6/30/2004	Q788525	8/4/2004	Holes are elongated and dowel pins are walked out of block into flywheel housing. Removed 9 broken flywheel housing bolts.	Q768541
CAT				Tri-State Truck Center	6/30/2004	Q821758	9/16/2004	Holes are elongated and dowel pins are walked out of block into flywheel housing. Removed 9 broken flywheel housing bolts.	Q768541
Minuteman Trucks	7400	2KS27905		Minuteman Trucks, Inc	1/31/2001			No power flow to ECM circuits - repair harness.	
CAT				Minuteman Trucks, Inc	9/15/2003	Q577445	10/23/2003	Radiator empty, coolant in oil - caused by valve failure. #3 cylinder badly damaged, causing damage to piston/cylinder block (was cracked).	
Minuteman Trucks				Minuteman Trucks, Inc	10/21/2003			Replace clutch assembly & machine flywheel.	
Black Binder/Trans-Spec				Trans-Spec	5/6/2004			Take down drive shaft, tap out bolt holes, install spring kit, put shaft up.	
CAT				Tri-State Truck Center	9/30/2004	Q834570	9/30/2004	Front structure leaking at joint blockgasket. CAM thrust pin broken.	Q834541
CAT				Tri-State Truck Center	9/30/2004	Q834561	9/30/2004	Dowel pins walked out of block in flywheel house & caused flywheel to come loose & break flywheel bolts.	Q834570
CAT				Tri-State Truck Center	9/30/2004	Q839701	10/6/2004	Gaskets are blown out on end sections at #6 & #1 cylinders in exhaust manifold.	
CAT				Tri-State Truck Center	9/30/2004	Q834541	9/30/2004	Exhaust manifold cracked, causing truck to leak exhaust.	Q834570
CAT				Tri-State Truck Center	11/27/2004	Q910331	12/21/2004	Flywheel housing loose b/c flywheel housing & bolts are broken.	

CAT	7500	2KS27999	Minuteman Trucks, Inc	2/22/2000	Q646089	3/14/2000	Engine skipped - found #5 injector was no good. Injector replaced.
CAT			Minuteman Trucks, Inc	2/22/2000	E573768	5/22/2000	Missing cyl. Refer to cal MFTS0008.
Black Binder/Trans-Spec			Trans-Spec	12/10/2003			Flywheel Housing loose; tranny popping out of gear; clutch broken.
Black Binder/Trans-Spec			Trans-Spec	4/20/2004			Drop drive shaft, tap tranny bolt holes, install spring kits, & reinstall drive shaft.
CAT			Southworth-Milton	1/12/2005	Q012462	4/7/2005	Failed flywheel housing b/c the housing was cracked. Replace flywheel housing & bolts.
Black Binder/Southworth-Milton	7600	2KS27877	Southworth-Milton	6/15/1998			Broken bolt in flywheel. Possible crack in block housing.
CAT			Tri-State Truck Center	5/8/2002	Q201392	5/9/2002	Turbo wheel/ shaft broken.
CAT			Southworth-Milton	5/20/2003	Q485909	6/4/2003	Found a broken valve spring on #6 cylinder (intake) during front cover gasket repair.
CAT			Southworth-Milton	5/27/2003	Q485903	6/4/2003	Front cover gasket to cyl block leaking. Found one broken bolt behind Cam gear - housing is damaged.
Black Binder/Trans-Spec			Trans-Spec	7/14/2003			Check bellhouse for cracks; check dome cover - send to Minuteman.
CAT			Tri-State Truck Center	7/17/2003	Q520633	7/29/2003	Checked flywheel housing - found a crack. Replaced bell housing.
Black Binder/Trans-Spec			Trans-Spec	5/5/2004			Drop shaft, tap bolt holes, install spring kit, & reinstall shaft.
CAT			Tri-State Truck Center	8/4/2004	Q788612	8/4/2004	Front structure leaking at joint block gasket. CAM thrust pin broken.
CAT			Tri-State Truck Center	8/4/2004	Q788618	8/4/2004	Holes are elongated and dowel pins are walked out of block into flywheel housing. Removed 9 broken flywheel housing bolts. Q788612
CAT			Tri-State Truck Center	8/4/2004	Q821762	9/16/2004	Holes are elongated and dowel pins are walked out of block into flywheel housing. Removed 9 broken flywheel housing bolts. Q788618
CAT			Southworth-Milton	8/23/2004	Q868534	11/5/2004	Flywheel housing failed (falling starter), caused by the dowel holding flywheel housing fell out & housing dislocated.
CAT			Southworth-Milton	11/9/2004	Q913373	12/23/2004	Replace starter.
Black Binder/Trans-Spec	7700	2KS28368	Trans-Spec	7/16/2001			Antifreeze in bolt hole of head bolt.
Black Binder/Trans-Spec			Trans-Spec	1/27/2003			Replace steer spring.
Black Binder/Trans-Spec			Trans-Spec	10/9/2003			Needs clutch.
Black Binder/Trans-Spec			Trans-Spec	5/3/2004			Check front end.
Black Binder/Trans-Spec			Trans-Spec				Remove driveshaft, tap bolt holes, install spring kit, & reinstall drive shaft.

CAT				Tri-State Truck Center	7/29/2004	Q785584	7/29/2004	Flywheel housing bolts backing out causing flywheel to be loose. Replace bolts.	Q785580
CAT				Tri-State Truck Center	7/29/2004	Q785580	7/29/2004	Front structure leaking at joint block gasket, at front gear case cover. Installed new gasket.	Q785584
CAT				Tri-State Truck Center	7/29/2004	Q808275	8/30/2004	Holes are elongated & dowel pins are walked out of block into flywheel housing. Removed 9 broken flywheel housing bolts. Installed plugs in dowel bones to prevent pins from walking out of block.	Q785584
CAT				Southworth-Milton	10/21/2004	Q944471	1st: 1/27/2005; 2nd: 3/24/05	Exhaust manifold leaking - manifold resealed.	Q944437
CAT				Southworth-Milton	10/25/2004	Q944437	1st: 1/27/2005; 2nd: 3/4/05	Flywheel housing cracked & damaged cylinder block cause by loose flywheel housing. Replace bare block & flywheel housing.	Q944471
CAT				Minuteman Trucks, Inc	11/8/2000	Q833629	12/7/2000	Dipstick tube broken.	
Minuteman Trucks				Minuteman Trucks, Inc	8/31/2001			Transmission noise - main shaft & counter shaft gears all broken & pieces missing.	
CAT				Tri-State Truck Center	3/20/2003	Q471602	5/13/2003	Intake wheel came apart into housing., shaft broken.	
Black Binder/Trans-Spec				Trans-Spec	5/6/2003			#1, #2, & #6 injectors not firing. Replaced 3 bad injectors.	
Black Binder/Trans-Spec				Trans-Spec	6/6/2003			Needs clutch - TR & TRL brake adjustment.	
Black Binder/Trans-Spec				Trans-Spec	7/28/2003			Jake brake stays on; adjust all valves & injectors.	
CAT				Minuteman Trucks, Inc	2/12/2004	Q670585	3/1/2004	Exhaust valve broken - damaged head. Found cylinder 4 dropped valves.	
Black Binder/Trans-Spec				Trans-Spec	4/20/2004			Drop drive shaft, tap out bolt holes, install spring kit, & reinstall drive shaft.	
CAT				Tri-State Truck Center	5/26/2004	Q755769	6/18/2004	Gear case to joint block gasket leaking.	
Minuteman Trucks				Minuteman Trucks, Inc	7/21/2000			Noise from transmission area - frozen PTO shaft (?) that cause much gear damage. Install 18 new PTO studs to new transmission.	
Black Binder/Trans-Spec				Trans-Spec	3/14/2003			Replace transfer pump.	
CAT				Southworth-Milton	5/5/2003	Q475056	5/19/2003	Broken exhaust valves on #3. Damaged head, turbo hot wheel, & cat pack @ #3 cylinder.	Q475076
CAT				Southworth-Milton	5/7/2003	Q475076	5/19/2003	Replaced & tapped head bolts as per PS50041.	Q475056
Black Binder/Trans-Spec				Trans-Spec	4/21/2004			Drop drive shaft, tap out bolt holes, install spring kit, & reinstall drive shaft.	
CAT				Tri-State Truck Center	5/12/2004	Q753976	6/17/2004	Gear case to joint block gasket leaking. Replace seals & gaskets.	

CAT				Tri-State Truck Center	7/29/2004	Q785553	7/29/2004	Flywheel housing bolts backing out causing flywheel to be loose. Replace bolts.	Q808296, Q785550
CAT				Tri-State Truck Center	7/29/2004	Q808296	8/30/2004	Holes are elongated & dowel pins are walked out of block into flywheel housing. Removed 9 broken flywheel housing bolts. Installed plugs in dowel bones to prevent pins from walking out of block.	Q785550
CAT				Tri-State Truck Center	7/29/2004	Q785550	7/29/2004	#2 intake valve damaged, which damaged the turbo. Replaced #1 & #2 cylinder kits.	Q785553, Q808296
CAT				Southworth-Milton	8/24/2004	Q900726	12/10/2004	Replaced cylinder head assembly.	Q900720
CAT - SIMSI	8000	2KS27857		N/A	4/17/2003	Deal Claim CF77409		Cracked flywheel housing - replaced.	
CAT - SIMSI				N/A	6/27/2003	Dealer Claim 182179		Turbocharger Gp	
CAT - SIMSI				N/A	6/27/2003	Dealer Claim OTH18606		Unit Injector	
Black Binder/Trans-Spec				Trans-Spec	9/29/2003			Unit Injector	
Black Binder/Trans-Spec				Trans-Spec	10/16/2003			Flywheel housing broken - truck out of service.	
Black Binder/Trans-Spec				Trans-Spec	3/8/2004			Tranny out of truck. Replaced clutch & flywheel housing.	
Black Binder/Trans-Spec				Trans-Spec	4/21/2004			Flywheel housing cracked & loose - replaced.	
CAT				Southworth-Milton	6/11/2004	Q809670	8/31/2004	Drop drive shaft, tap out bolt holes, install spring kit, & reinstall drive shaft.	
CAT - SIMSI				Southworth-Milton	7/6/2004	Deal Claim MT616211		Flywheel housing cracked. Replaced Cylinder block under warranty.	
CAT	8100	2KS28276		Minuteman Trucks, Inc	5/12/2000	Q725053	7/6/2000	Flywheel housing.	
Black Binder/Trans-Spec				Trans-Spec	4/22/2004			Truck hesitates & cuts out intermittently - found crack sensor to be problem.	
CAT				Tri-State Truck Center	5/26/2004	Q755728	6/18/2004	Drop drive shaft, tap out bolt holes, install spring kit, & reinstall drive shaft.	
Tri-State Truck Center				Tri-State Truck Center	6/28/2004			Gear case to block joint leaking oil. Installed new gaskets & seals.	
Tri-State Truck Center				Tri-State Truck Center	6/28/2004			Cylinder #1 & 2 both have damage to pistons & liners.	
CAT				Southworth-Milton	1/20/2005	Q006706	4/1/2005	Flywheel housing bolts backing out & breaking, causing flywheel to be loose. Re-installed housing w/ new bolts.	
CAT	8300	2KS27914		Minuteman Trucks, Inc	1/4/2000	Q604042	1/18/2000	SOS shows coolant in oil from the cylinder head gasket leaking.	
								#6 injector loose b/c hold down bolt snapped off in head.	

Black Binder/Trans-Spec			Trans-Spec	10/31/2003			Heat not working, motor raps & smokes, bad torque arm rear, & install transponder. Inspect valve train - #1 valve rocker off stems.	
CAT			Minuteman Trucks, Inc	11/3/2003	Q600305	11/21/2003	Dropped Valve.	
Black Binder			N/A	11/12/2003			Drop drive shaft, tap bolt holes, install spring kit, reinstall drive shaft.	
Black Binder/Trans-Spec			Trans-Spec	4/20/2004			Oil leak at left lower corner of front cover. Replace front cover gasket.	
CAT			Minuteman Trucks, Inc	5/14/2004	Q731097	5/14/2004	Flywheel housing cracked at right side. Flywheel bolts broken (8) - replaced bolts. Flywheel not cracked.	
Black Binder/Milton CAT			Southworth-Milton	9/8/2004			Head gasket leaking. Broken flywheel housing caused by stress rise on housing. Flywheel housing replaced.	
Black Binder			N/A	9/20/2004			Oil leak at rear main housing caused by crack in lower right corner. Housing replaced.	Q915467
Black Binder			CAT	10/12/04 - 10/20/04			Truck failed bottle test during advantage inspection due to head gasket leaking at cylinder #5. A crack opened between intake valves.	Q915502
CAT			Southworth-Milton	10/19/2004	Q915457	12/28/2004	Web splitting on center section of exhaust manifold - section replaced.	Q915467
CAT			Southworth-Milton	11/3/2004	Q915502	12/28/2004	Broken flywheel housing caused by stress rise on housing. Flywheel housing replaced.	
CAT			Southworth-Milton	11/3/2004	Q915467	12/28/2004	Repair kinked transmission cooler line.	
Southworth-Milton			Southworth-Milton	11/22/2004			Transmission grinds going from high to low. Noted burnt countershaft BRG & damaged main case. Strip & reman transmission.	
Minuteman Trucks	8400	2KS27953	Minuteman Trucks, Inc	3/9/2000			Replaced flywheel housing.	
Minuteman Trucks			Minuteman Trucks, Inc	3/13/2000			Replace oil pan, refill w/ motor oil, R&R oil pan.	
Black Binder/Trans-Spec			N/A	11/7/2001			Blown Turbo.	
Black Binder/Trans-Spec			Trans-Spec	6/30/2003			Hole in side of block caused b/c exhaust valve failed & piston skirt broke. #6 piston destroyed. The exhaust valve drop destroyed piston & sent rod through block & damaged turbo.	
Black Binder/Trans-Spec			Trans-Spec	10/27/2003			Drop drive shaft, tap out bolt holes, install spring kit, & reinstall drive shaft.	
CAT			Minuteman Trucks, Inc	1/30/2004	Q662352	1st: 2/19/2004; 2nd: 3/18/04 (?)		
Black Binder/Trans-Spec			Trans-Spec	4/26/2004				

CAT				Tri-State Truck Center	3/2/2005	Q017874	1st: 4/14/2005; 2nd: 5/10/05	#5 dropped a valve & debris caused damage to #5.	Q051553
CAT	8500	2KS27893		Minuteman Trucks, Inc	3/23/2000	Q724907	7/6/2000	Engine skipping - found #5 injector no good.	
CAT				Minuteman Trucks, Inc	3/23/2000	E744400	10/23/2000	No fault found.	
CAT				Minuteman Trucks, Inc	3/30/2000	Q724942	7/6/2000	Engine skipping - found #5 injector not firing (just replaced 6 ml. ago & replaced again).	
CAT				Minuteman Trucks, Inc	5/12/2000	Q703553	6/5/2000	Truck towed from Worcester - found #5 injector top oring leaking. Replaced head.	
CAT				Minuteman Trucks, Inc	11/7/2001	Q082333	12/4/2001	Truck towed from Milbury - engine won't turn over. All 12 bolts had broken off drill out (block?).	
Minuteman Trucks				Minuteman Trucks, Inc	11/27/2001			Replace weak battery costumer just bought from Minuteman Trucks, Inc.	
Black Binder/Trans-Spec				Trans-Spec	4/16/2004			Drop drive shaft, tap bolt holes, install spring kit, reinstall drive shaft.	
CAT				Tri-State Truck Center	11/29/2004	Q991933	3/17/2005	Flywheel housing loose & block cracked, due to flywheel housing & bolts broken.	Q910352
CAT				Tri-State Truck Center	11/29/2004	Q910352	1st: 12/21/2004, 2nd: 12/30/04, 3rd: 2/28/05	Flywheel housing loose & block cracked, due to flywheel housing & bolts broken.	Q991933
Black Binder/Trans-Spec	8600	2KS27931		Trans-Spec	10/20/2003			R&R training, install new clutch, install all new flywheel housing bolts, install new rear main seal, install new motor mounts, repair air leak, repair leaking wheel seal.	
CAT				Southworth-Milton	3/2/2004	Q805774	8/26/2004	#3 cylinder has a broken valve stem - all valve heads on cylinder are gone. Install cylinder pack at #3 & 1 new rod bearing.	
CAT				Tri-State Truck Center	8/20/2004	Q803935	8/25/2004	Gear case to joint block leaking oil. Install new gaskets & seals.	Q803947
CAT				Tri-State Truck Center	8/20/2004	Q803947	8/25/2004	Flywheel housing bolts backing out causing flywheel to be loose. Replace bolts.	Q803935
CAT				Southworth-Milton	10/20/2004	Q915402	12/28/2004	All six cylinders have damaged intake valves. (Very long entry...)	
CAT				Southworth-Milton	11/3/2004	Q956552	2/9/2005	Broken flywheel housing caused by stress rise on housing. Flywheel housing replaced.	
Minuteman Trucks	9700	2KS27835		Minuteman Trucks, Inc	3/21/2000			Speedometer jumps up & down & drops to zero. Order new speedometer sensor.	
CAT				Minuteman Trucks, Inc	11/19/2001	Q082305	12/4/2001	Flywheel housing were loose, causing movement to crack housing.	

CAT			Minuteman Trucks, Inc	11/19/2001	Q159055	3/18/2002	Engine running rough & leaking oil out of flywheel area - caused by cracked flywheel housing. Changed flywheel & starter.
CAT			Minuteman Trucks, Inc	3/18/2002	Q169291	3/28/2002	Damage to flywheel housing - all but 2 flywheel housing mounting bolts are broken off in engine block. Installed new flywheel housing, 2 alignment pins, & 12 bolts.
CAT			Minuteman Trucks, Inc	3/18/2002	Q203345	5/13/2002	Towing provided for unusual repeat part failure. (?)
CAT			Minuteman Trucks, Inc	3/19/2002	Q194952	5/1/2002	Towing provided for unusual repeat part failure. (?)
Black Binder			N/A	5/18/2002			Flywheel housing.
Black Binder/Trans-Spec			Trans-Spec	5/6/2003			Fuel in oil pan.
Black Binder/Trans-Spec			Trans-Spec	5/29/2003			Replace clutch.
Black Binder			N/A	10/20/2003			Replaced flywheel housing.
Black Binder/Trans-Spec			Trans-Spec	4/29/2004			Flywheel housing.
Black Binder/Trans-Spec			Trans-Spec	5/4/2004			Remove driveshaft, tap bolt holes, install spring kit, & reinstall drive shaft.
CAT			Southworth-Milton	12/30/2004	Q956322	1st: 2/9/2005; 2nd: 3/4/05	Flywheel housing cracked b/c it was loose flywheel housing replaced.
Black Binder/Trans-Spec 9800		2KS27791	Trans-Spec	5/5/2003			R&R tranny, CK volt meter gauge, check CAB level valve.
Black Binder/Trans-Spec			Trans-Spec	5/4/2004			Drop drive shaft, tap bolt holes, install spring kit, reinstall drive shaft.
CAT - SIMSi			Tri-State Truck Center	8/20/2004	Dealer Claim TS108268		Timing Gear Hsg
CAT - SIMSi			Tri-State Truck Center	8/20/2004	Dealer Claim TS108269		Flywheel housing bolts backing out causing flywheel to be loose. Replace bolts.
CAT - SIMSi			N/A	11/3/2004	Dealer Claim MT62609		Housing Gp-Fly
Southworth-Milton			Southworth-Milton	11/22/2004			Broken flywheel housing caused by stress rise on housing. Flywheel housing replaced.
Southworth-Milton		2KS13643	Southworth-Milton	10/4/2004			Engine skipping b/c of camshaft lobe & roller failure. Replace camshaft & related components.
Minuteman Trucks		2FWYEWEB XYAF57177	Minuteman Trucks, Inc	3/24/2000			Repair kinked transmission cooler line.
Minuteman Trucks			Minuteman Trucks, Inc	3/29/2000			Oil leaking from between clutch housing & main case - clutch cover loose on transmission.